## WHAT IS CLAIMED IS:

1	1.	A method for scheduling manufacture of an item in a factory
2	comprising:	
3	plann	ing a time for manufacturing an item so as to have the manufacture of the
4		item complete during a desired shipping window;
5	deterr	mining the desired shipping window so as to allow the item to be shipped
6		via a lower cost shipping method while arriving at a destination as if
7		shipped via an expedited shipping method; and,
8	deter	mining a carrier service for shipping the item so as to enable the item to
9		be shipped via a lower cost shipping method while arriving at a
10		destination as if shipped via an expedited shipping method.
1	2.	The method of claim 1 further comprising
2	obtair	ning a customer order, the customer order including the item ordered by
3		customer, the customer order including a desired shipping schedule,
4		the desired shipping schedule corresponding to the expedited shipping
5		method.
1	3.	The method of claim 1 wherein
2	the ite	em is an information handling system.
1	4.	The method of claim 1 wherein
2	the de	etermining a carrier service for shipping the item includes determining a
3		size of the order.
1	5.	The method of claim 2 wherein
2	the de	etermining a carrier service for shipping the item includes determining a
3		size of the customer order.
1	6.	The method of claim 2 wherein
2	the or	rder includes line of business information; and

3	the de	termining a carrier service for shipping the item includes analyzing the
4		line of business information.
1	7.	The method of claim 2 wherein
2	the ca	rrier service includes corresponding time of day and day of week
3		information; and,
4	the de	etermining a carrier service for shipping the item includes analyzing the
5		time of day and day of week information.
1	8.	The method of claim 2 wherein
2	the ca	rrier service includes corresponding hub information; and,
3	the de	termining a carrier service for shipping the item includes analyzing the
4		hub information.
1	9.	The method of claim 2 wherein
2	the ca	rrier service includes corresponding service level information; and,
3	the de	termining a carrier service for shipping the item includes analyzing the
4		service level information.
1	10.	The method of claim 2 wherein
2	the ca	rrier service includes corresponding shipping cost information; and,
3	the de	termining a carrier service for shipping the item includes analyzing the
4		shipping cost information.
1	11.	The method of claim 2 wherein
2	the ca	rrier service includes corresponding preference information; and,
3	the de	termining a carrier service for shipping the item includes analyzing the
4		preference information.
1	12.	The method of claim 2 wherein
2	the ca	rrier service includes a plurality of carrier service information; and,
3	the de	termining a carrier service for shipping the item includes analyzing the
4		plurality of carrier service information.

1	13.	The method of claim 12 wherein
2	the pl	urality of carrier service information includes at least two of carrier
3		service shipping location information, line of business and order size
4		information, shipment weight and maximum piece weight information,
5		hub denied for destination information, service level information,
6		shipping facility destination, zip code service level and total in transit
7		information, time of day and day of week information, carrier and hub
8		preference information, and zone rates and unit haul rates information.
1	14.	A method for scheduling manufacture of an item in a factory
2	comprising:	
3	plann	ing a time for manufacturing an item so as to have the manufacture of the
4		item complete during a desired shipping window;
5	deterr	nining the desired shipping window so as to allow the item to be shipped
6		via a lower cost shipping method while arriving at a destination as if
7		shipped via an expedited shipping method; and,
8	choos	ing from one of a plurality of carrier services for shipping the item so as
9		to enable the item to be shipped via a lower cost shipping method
10		while arriving at a destination as if shipped via an expedited shipping
11		method.
1	15.	The method of claim 14 wherein
2	the ch	oosing from one of a plurality of carrier services includes ranking the
3		plurality of carrier services based upon carrier service information.
1	16.	The method of claim 15 wherein
2	the ca	rrier service information includes at least one of carrier service shipping
3		location information, line of business and order size information,
4		shipment weight and maximum piece weight information, hub denied
5		for destination information, service level information, shipping facility
6		destination, zip code service level and total in transit information, time
7		of day and day of week information, carrier and hub preference
8		information, and zone rates and unit haul rates information.

17.	The method of claim 14 wherein
the ite	m is an information handling system.
	A system for scheduling manufacture of an item in a factory
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means	for planning a time for manufacturing an item so as to have the
	manufacture of the item complete during a desired shipping window;
means	for determining the desired shipping window so as to allow the item to
	be shipped via a lower cost shipping method while arriving at a
	destination as if shipped via an expedited shipping method; and,
means	for determining a carrier service for shipping the item so as to enable
	the item to be shipped via a lower cost shipping method while arriving
	at a destination as if shipped via an expedited shipping method.
19.	The system of claim 18 further comprising
means	for obtaining a customer order, the customer order including the item
	ordered by a customer, the customer order including a desired shipping
	schedule, the desired shipping schedule corresponding to the expedited
	shipping method.
20.	The system of claim 18 wherein
the ite	m is an information handling system.
	3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3
21.	The system of claim 18 wherein
the me	ans for determining a carrier service for shipping the item includes
	means for determining a size of the order.
22.	The system of claim 19 wherein
the me	ans for determining a carrier service for shipping the item includes
	means for determining a size of the customer order.
23.	The system of claim 19 wherein
the ord	ler includes line of business information; and
	the ite  18. comprising: means means  19. means  20. the iter  21. the me  22. the me

3	the means for determining a carrier service for shipping the	item includes
4	means for analyzing the line of business information	
1	24. The system of claim 19 wherein	
2	the carrier service includes corresponding time of day and day	ay of week
3	information; and,	
4	the means for determining a carrier service for shipping the	item includes
5	means for analyzing the time of day and day of week	information.
1	25. The apparatus of claim 19 wherein	
2	the carrier service includes corresponding hub information; a	and,
3	the means for determining a carrier service for shipping the	item includes
4	means for analyzing the hub information.	
1	26. The system of claim 19 wherein	
2	the carrier service includes corresponding service level infor	mation; and,
3	the means for determining a carrier service for shipping the i	tem includes
4	means for analyzing the service level information.	
1	27. The system of claim 19 wherein	
2	the carrier service includes corresponding shipping cost info	rmation; and,
3	the means for determining a carrier service for shipping the i	tem includes
4	means for analyzing the shipping cost information.	
1	28. The system of claim 19 wherein	
2	the carrier service includes corresponding preference information	ation; and,
3	the means for determining a carrier service for shipping the i	tem includes
4	means for analyzing the preference information.	
1	29. The system of claim 19 wherein	•
2	the carrier service includes a plurality of carrier service infor-	mation; and,
3	the means for determining a carrier service for shipping the is	tem includes
4	means for analyzing the plurality of carrier service in	formation.

1	30.	The system of claim 29 wherein
2	the plu	rality of carrier service information includes at least two of carrier
3		service shipping location information, line of business and order size
4		information, shipment weight and maximum piece weight information,
5		hub denied for destination information, service level information,
6		shipping facility destination, zip code service level and total in transit
7		information, time of day and day of week information, carrier and hub
8		preference information, and zone rates and unit haul rates information.
1	31.	A system for scheduling manufacture of an item in a factory
2	comprising:	
3	means	for planning a time for manufacturing an item so as to have the
4		manufacture of the item complete during a desired shipping window;
5	means	for determining the desired shipping window so as to allow the item to
6		be shipped via a lower cost shipping method while arriving at a
7		destination as if shipped via an expedited shipping method; and,
8	means	for choosing from one of a plurality of carrier services for shipping the
9		item so as to enable the item to be shipped via a lower cost shipping
10		method while arriving at a destination as if shipped via an expedited
11		shipping method.
1	32.	The system of claim 31 wherein
2	the me	eans for choosing from one of a plurality of carrier services includes
3		means for ranking the plurality of carrier services based upon carrier
4		service information.
1	33.	The system of claim 32 wherein
2	the ca	rrier service information includes at least one of carrier service shipping
3		location information, line of business and order size information,
4		shipment weight and maximum piece weight information, hub denied
5		for destination information, service level information, shipping facility
6		destination, zip code service level and total in transit information, time

7	of day and day of week information, carrier and hub preference
8	information, and zone rates and unit haul rates information.
9	34. The system of claim 31 wherein
10	the item is an information handling system.
1	35. An apparatus for scheduling manufacture of an item in a factory
2	comprising:
3	a time planning module, the time planning module planning a time for
4	manufacturing an item so as to have the manufacture of the item
5	complete during a desired shipping window;
6	a shipping window module, the shipping window module determining the
7	desired shipping window so as to allow the item to be shipped via a
8	lower cost shipping method while arriving at a destination as if shipped
9	via an expedited shipping method; and,
10	a carrier service determining module, the carrier service determining module
11	determining a carrier service for shipping the item so as to enable the
12	item to be shipped via a lower cost shipping method while arriving at a
13	destination as if shipped via an expedited shipping method.
1	36. The apparatus of claim 35 further comprising
2	an order obtaining module, the order obtaining module, obtaining a customer
3	order, the customer order including the item ordered by a customer, the
4	customer order including a desired shipping schedule, the desired
5	shipping schedule corresponding to the expedited shipping method.
1	37. The apparatus of claim 35 wherein
2	the item is an information handling system.
1	38. The apparatus of claim 35 wherein
2	the carrier service determining module determines a size of the order.

1	39. The apparatus of claim 36 wherein
2	the carrier service determining module determines a size of the customer
3	order.
1	40. The apparatus of claim 36 wherein
2	the order includes line of business information; and
3	the carrier service determining module analyzes the line of business
4	information.
1	41. The apparatus of claim 36 wherein
2	the carrier service includes corresponding time of day and day of week
3	information; and,
4	the carrier service determining module analyzes the time of day and day of
5	week information.
1	42. The apparatus of claim 36 wherein
2	the carrier service includes corresponding hub information; and,
3	the carrier service determining module analyzes the hub information.
1	43. The apparatus of claim 36 wherein
2	the carrier service includes corresponding service level information; and,
3	the carrier service determining module analyzes the service level information
1	44. The apparatus of claim 19 wherein
2	the carrier service includes corresponding shipping cost information; and,
3	the carrier service determining module analyzes the shipping cost information
1	45. The apparatus of claim 36 wherein
2	the carrier service includes corresponding preference information; and,
3	the carrier service determining module analyzes the preference information.
1	46. The apparatus of claim 19 wherein
2	the carrier service includes a plurality of carrier service information; and,

3	the ca	arrier service determining module analyzes the plurality of carrier service
4		information.
1	47.	The apparatus of claim 44 wherein
2	the pl	urality of carrier service information includes at least two of carrier
3		service shipping location information, line of business and order size
4		information, shipment weight and maximum piece weight information,
5		hub denied for destination information, service level information,
6		shipping facility destination, zip code service level and total in transit
7		information, time of day and day of week information, carrier and hub
8		preference information, and zone rates and unit haul rates information.
1	48.	An apparatus for scheduling manufacture of an item in a factory
2	comprising:	
3	a time	e planning module, the time planning module planning a time for
4		manufacturing an item so as to have the manufacture of the item
5		complete during a desired shipping window;
6	a ship	ping window determining module, the shipping window determining
7		module determining the desired shipping window so as to allow the
8		item to be shipped via a lower cost shipping method while arriving at a
9		destination as if shipped via an expedited shipping method; and,
10	a carr	ier service choosing module, the carrier service choosing module
11		choosing from one of a plurality of carrier services for shipping the
12		item so as to enable the item to be shipped via a lower cost shipping
13		method while arriving at a destination as if shipped via an expedited
14		shipping method.
1	49.	The apparatus of claim 48 wherein
2	the ca	rrier service choosing module ranks the plurality of carrier services
3		based upon carrier service information.
1	50.	The apparatus of claim 49 wherein
2	the ca	rrier service information includes at least one of carrier service shipping
3		location information, line of business and order size information,

4	shipment weight and maximum piece weight information, hub denied
5	for destination information, service level information, shipping facility
6	destination, zip code service level and total in transit information, time
7	of day and day of week information, carrier and hub preference
8	information, and zone rates and unit haul rates information.
9	51. The apparatus of claim 48 wherein
10	the item is an information handling system.